

FormBoss

STEEL GARDEN EDGING



Why use FormBoss?

Do it once, do it right!

Designed and made to look great and outlast alternative edging solutions!

FormBoss® is made in Australia from durable Australian steel. FormBoss® is the complete steel garden edging solution for domestic and commercial projects of any size. A comprehensive range of edging profiles, gauges and material finishes are available Australia wide. Standard stock items also include a large range of preformed rings and three tiered planters. Talk to us, we also shape custom edging and features to meet your specifications.

Who needs FormBoss®

Looking for a new edge to replace your tired looking and rotten timber edges, or flimsy plastic ones? Are you looking to increase the value of your home with landscaping? Perhaps you work in the industry and are fed up with installing edging products that don't do the job... and are a major headache to install! Edging by FormBoss® streamlines installation work flow and allows you to easily create any shape you can imagine. Reduce the completion time of any project and enjoy reduced maintenance with a longterm increase in property value.



Australian Made with Quality BlueScope Steel

Made in Australia

FormBoss® is manufactured in Melbourne, Australia by a dedicated team of industry specialists. We take great pride in further promoting the reputation of high quality manufacturing in Australia. Our products are not only distributed widely through out Australia but regularly exported into the demanding European market.



Australian BlueScope Steel

Being manufactured specifically to meet the high demands of a harsh Australian climate, Australian products and BlueScope steel in particular enjoy a well earned reputation for quality and durability. Steel used by FormBoss® meets very exacting standards for quality and is tested according to the relevant standards. AS/NZS standards are listed for all our BlueScope steel products. These industry recognised standards are critical in the selection of material, especially when specified for commercial applications. Often these standards are not available or relevant when comparing cheaper imported products.

The Complete Steel Garden Edging Solution

FormBoss® is the original innovator of a complete steel garden edging system. A market leader in quality and safety, all FormBoss® products feature a rolled lip that covers the stakes and connectors, leaving no sharp edges, safe for pets and children. Favoured by professional landscapers for well over a decade, FormBoss® is now being used and recognised by retail customers for its ease of installation and stunning results.

Quick and Easy to Install

The FormBoss® steel garden edging system is favoured by commercial landscapers due to the speed and ease of installation. The simplicity of installation and wide range of applications also make FormBoss® very DIY friendly. Installation is supported by comprehensive instructional and video support online, and other helpful advice is only ever a phone call away. Most shaping can be easily done on site and typical installations can be completed using a minimal set of tools. FormBoss® is perfect for updating existing gardens or laying out the frame work for a completely new garden. Save time and money by using FormBoss®, create a garden that is easy to maintain and will add lasting property value.



- **Flush ground level definition**
- **Pathway definition**
- **Lawn edging**
- **Mulch retention**
- **Garden bed dividers**
- **Weed barriers**
- **Raised garden beds**
- **Tree rings**
- **Planters**
- **Retaining walls**
- **Garden stairs**
- **Terracing**

FormBoss® 1.6mm gauge Edging with 5.5mm top width ~ lengths are all 2440mm

For defining lower edges, from flush up to 125mm visible. Easy to shape, and great value.

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
75mm	FBG16075	FBRC16075	N/A
100mm	FBG16100	FBRC16100	N/A
150mm	FBG16150	FBRC16150	N/A
185mm	FBG16185	FBRC16185	N/A

FormBoss® 2.0mm gauge Edging with 6.5mm top width ~ lengths are all 2440mm

For strong defining lower edges, for driveways or commercial applications. For retaining applications in the taller profiles. Perfect for flowing curves and straight lines.

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
75mm	FBG20075*	FBRC20075*	N/A
100mm	FBG20100	FBRC20100	FBZ20100
150mm	FBG20150	FBRC20150	FBZ20150
185mm	FBG20185	FBRC20185	FBZ20185*
230mm	FBG20230	FBRC20230	FBZ20230*
290mm	FBG20290	FBRC20290	FBZ20290*
390mm	FBG20390	FBRC20390	FBZ20390*
580mm	FBG20580	FBRC20580	FBZ20580*

FormBoss® 2.5mm gauge Edging with 7.5mm top width ~ lengths are all 2440mm

For extremely strong defining lower edges, suited for commercial applications, in heavy trafficked areas. For extra demanding retaining applications in the taller profiles. Also great for long straight lines, due to the extra stability.

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
100mm	FBG25100	FBRC25100*	FBZ25100*
150mm	FBG25150	FBRC25150*	FBZ25150*
185mm	FBG25185*	FBRC25185*	N/A
230mm	FBG25230*	FBRC25230*	N/A
290mm	FBG25290*	FBRC25290*	N/A
390mm	FBG25390*	FBRC25390*	N/A
580mm	FBG25580*	FBRC25580*	N/A

* Items marked are made to order, please allow up to 10 business days manufacturing lead time. Minimum order quantities may apply to some items.



Choice of Gauges

FormBoss® steel edging is supplied using the following specifications:

FormBoss® lengths are all 2440mm

all screws/rivets and connectors are included

1.6mm

Available in: 75-185mm REDCOR® profiles.
75-185mm GALVABOND® profiles.

2.0mm

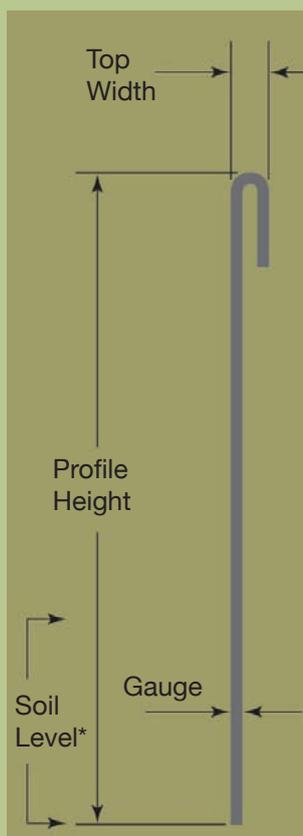
Available in: 75-580mm REDCOR® profiles.
75-580mm GALVABOND® profiles.
100-580mm ZAM® profiles.



2.5mm

Available in: 100-580mm REDCOR® profiles.
100-580mm GALVABOND® profiles.
100-150mm ZAM® profiles.

Choice of Materials



REDCOR® “weathering” steel is made in Australia by BlueScope. It’s a perfect match for the contemporary Australian landscape. This style of corrosion resistant “rustic looking” steel is also referred to generically as “corten”.
AS/NZS 1595 – CW300-G

GALVABOND® quality galvanized G2 steel with guaranteed Z275 protection, made in Australia by BlueScope. Trusted and proven in the harsh Australian landscape. A traditional choice for classic gardens.
AS 1365, AS 1397:2001

ZAM® steel is made in Japan by Nisshin Steel. The Zinc, Aluminum and Magnesium coating is self healing and provides a superior durability and corrosion resistance, significantly better than Galvanized steel. A premium product and viable alternative to stainless steel for coastal areas.
ASTM A1046M

*Soil depth is recommended to be 1/3 of profile height.

FormBoss® Tapered and Angled Retaining Stakes application guide			
Edging profile height used:	Tapered stake recommended for sandy soil	Tapered stake recommended for loam soil	Tapered stake recommended for clay soil
75mm	300mm	240mm	240mm
100mm	400mm	300mm	240mm
150mm	400mm	400mm	300mm
185mm	400mm	400mm	400mm
Edging profile height used:	Angled stake recommended for sandy soil	Angled stake recommended for loam soil	Angled stake recommended for clay soil
230mm	600mm	400mm	400mm
290mm	800mm	600mm	600mm
390mm	800mm	800mm	800mm
580mm	1200mm	1200mm	1200mm

Flat Tapered Stakes are made from 2.5mm gauge steel to suit FormBoss® profiles from 75mm up to 185mm. Use one tek screw below soil level to secure each stake. All screws are supplied with the stakes.

	GALVABOND®	REDCOR®	ZAM®
<i>Stake Length</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
240mm	FBS25240	FBSRC25240	FBSZ25240
300mm	FBS25300	FBSRC25300	FBSZ25300
400mm	FBS25400	FBSRC25400	FBSZ25400

Angled Retaining Stakes are made from 3mm gauge steel (30mmx50mm/90°angled), are stronger than “star pickets”, and integrate perfectly with the FormBoss® edging system. The right angle 30mm ridge providing extra retaining support. The 400mm and 600mm stakes require two screws, side by side, below soil level. The 800mm stakes also require a rivet halfway up to stop bowing. When using the 1200mm stakes and 580mm edging we recommend two rivets, one approximately 200mm from the top and one approximately 400mm from the top. All rivets and screws are supplied with the stakes.

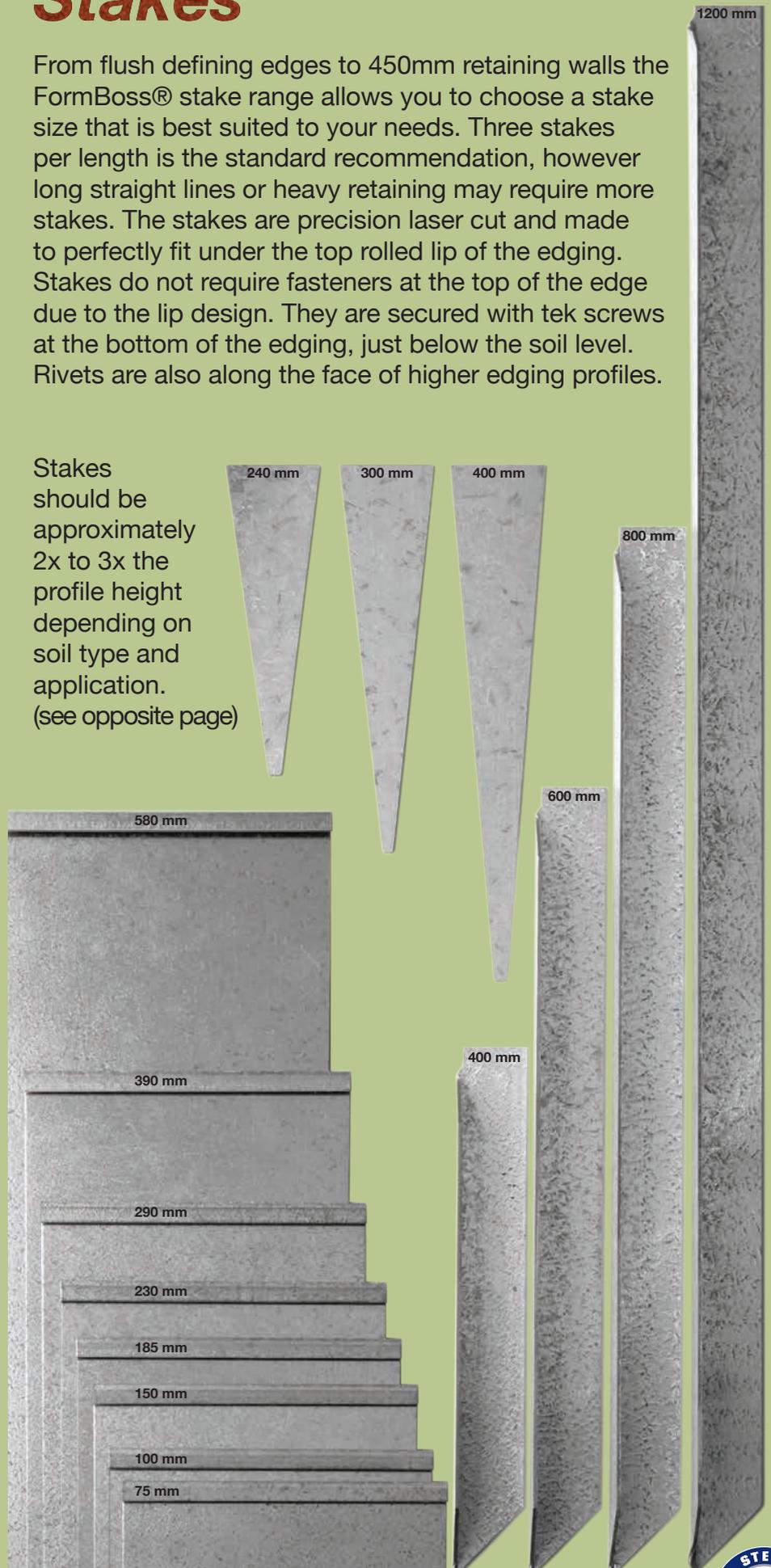
	GALVABOND®	REDCOR®	ZAM®
<i>Stake Length</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
400mm	FBASG30400	FBASRC30400	FBASZ30400*
600mm	FBASG30600	FBASRC30600	FBASZ30600*
800mm	FBASG30800	FBASRC30800	FBASZ30800*
1200mm	FBASG301200	FBASRC301200	FBASZ301200*

* Items marked are made to order, please allow up to 10 business days manufacturing lead time.

Tapered and Angled Stakes

From flush defining edges to 450mm retaining walls the FormBoss® stake range allows you to choose a stake size that is best suited to your needs. Three stakes per length is the standard recommendation, however long straight lines or heavy retaining may require more stakes. The stakes are precision laser cut and made to perfectly fit under the top rolled lip of the edging. Stakes do not require fasteners at the top of the edge due to the lip design. They are secured with tek screws at the bottom of the edging, just below the soil level. Rivets are also along the face of higher edging profiles.

Stakes should be approximately 2x to 3x the profile height depending on soil type and application. (see opposite page)



FormBoss® 777mm diameter rings are supplied joined. GAL and ZAM® are made to order*

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
75mm	RFBG0751L*	RFBRC0751L	N/A
100mm	RFBG1001L*	RFBRC1001L	RFBZ1001L*
150mm	RFBG1501L*	RFBRC1501L	RFBZ1501L*
185mm	RFBG1851L*	RFBRC1851L	RFBZ1851L*
230mm	RFBG2301L*	RFBRC2301L	RFBZ2301L*
290mm	RFBG2901L*	RFBRC2901L	RFBZ2901L*
390mm	RFBG3901L*	RFBRC3901L	RFBZ3901L*
580mm	RFBG5801L*	RFBRC5801L	RFBZ5801L*
850mm	N/A	RFBRC8501L	N/A

FormBoss® 1165mm diameter rings are supplied unjoined. GAL and ZAM® are made to order*

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
75mm	RFBG07515L*	RFBRC07515L	N/A
100mm	RFBG10015L*	RFBRC10015L	RFBZ10015L*
150mm	RFBG15015L*	RFBRC15015L	RFBZ15015L*
185mm	RFBG18515L*	RFBRC18515L	RFBZ18515L*
230mm	RFBG23015L*	RFBRC23015L	RFBZ23015L*
290mm	RFBG29015L*	RFBRC29015L	RFBZ29015L*
390mm	RFBG39015L*	RFBRC39015L	RFBZ39015L*
580mm	RFBG58015L*	RFBRC58015L	RFBZ58015L*
850mm	N/A	RFBRC85015L	N/A

FormBoss® 1554mm diameter rings are supplied unjoined. GAL and ZAM® are made to order*

	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
75mm	RFBG0752L*	RFBRC0752L	N/A
100mm	RFBG1002L*	RFBRC1002L	RFBZ1002L*
150mm	RFBG1502L*	RFBRC1502L	RFBZ1502L*
185mm	RFBG1852L*	RFBRC1852L	RFBZ1852L*
230mm	RFBG2302L*	RFBRC2302L	RFBZ2302L*
290mm	RFBG2902L*	RFBRC2902L	RFBZ2902L*
390mm	RFBG3902L*	RFBRC3902L	RFBZ3902L*
580mm	RFBG5802L*	RFBRC5802L	RFBZ5802L*

Rings and Tiered Planters

- GALVABOND® and REDCOR® rings 75mm to 185mm are 1.6mm gauge and 230mm to 850mm are 2.0mm gauge
- REDCOR® rings 850mm x 1165mm Ø (diameter) are 2.5mm gauge
- 580mm Ø rings are all 2.0mm gauge
- ZAM® rings are all 2.0mm gauge
- We can also make custom rings to any size required, all custom work is quoted inclusive of material and fabrication costs
- Rings up to 777mm diameter are supplied joined but can also be ordered unjoined
- **All rings larger than 777mm diameter are supplied unjoined**
- All tiered planters are supplied fully joined
- GALVABOND® and ZAM® rings are made to order (*10 business days manufacturing lead time required)



Video instructions for joining can be found online
www.formboss.com.au/simple-to-install/#join_rings

FormBoss® REDCOR® Tiered Planters ~ (Ø = diameter)		
Planter type	Centre planter HxW	Item code
3 tiered ring planter	390mm x Ø 777mm	FB3TP390
3 tiered ring planter	580mm x Ø 777mm	FB3TP580

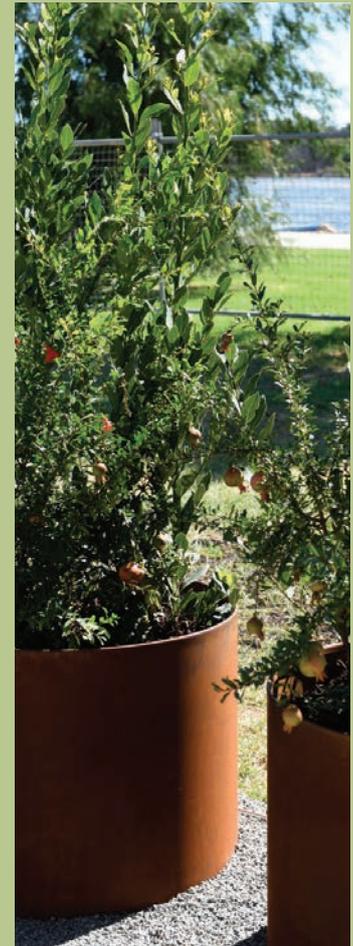
FormBoss® 580mm diameter rings are supplied joined.		
	GALVABOND®	REDCOR®
Profile Height	Item code	Item code
75mm	RFG075S*	RFBRC075S*
100mm	RFBG100S*	RFBRC100S*
150mm	RFBG150S*	RFBRC150S*
185mm	N/A	RFBRC185S*
230mm	N/A	RFBRC230S*
290mm	N/A	RFBRC290S*
390mm	N/A	RFBRC390S*
580mm	N/A	RFBRC580S*



Corner Pieces, please specify lip inside or outside			
	GALVABOND®	REDCOR®	ZAM®
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>	<i>Item code</i>
185mm	CORNERG185*	CORNERRC185*	CORNERZ185*
230mm	CORNERG230*	CORNERRC230	CORNERZ230*
290mm	CORNERG290*	CORNERRC290	CORNERZ290*
390mm	CORNERG390*	CORNERRC390	CORNERZ390*
580mm	CORNERG580*	CORNERRC580	CORNERZ580*

L Shaped Angled Brackets, to support edging on top of solid surfaces		
	GALVABOND®	REDCOR®
<i>Bracket height</i>	<i>Item code</i>	<i>Item code</i>
80mm	ABG075	ABRC075
105mm	ABG100*	ABRC100*
155mm	ABG150*	ABRC150*
190mm	ABG185*	ABRC185*
235mm	ABG230*	ABRC230*
295mm	ABG290*	ABRC290*
395mm	ABG390*	ABRC390*
585mm	ABG580*	ABRC580*

Custom Cutting and Welding		
	Cutting ~ per cut	Welding ~ per 15mins
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>
75-850mm	CC*	Weld*



Accessories to make your installation as easy as possible	
<i>Item code</i>	<i>Item description</i>
RS	Neoprene Forming Strip 3mm x 20mm x 2500mm (makes tight curves easy)
TH	Quality magnetic 8mm hex head driver
VG	Milwaukee 200mm Locking Seamer (#48223540) ~ “vice grip”
RM	Rubber Mallet 1.2kg with red fibreglass handle
IK	Installation Kit includes all the above items (i.e. RS, TH, VG, RM)
DH	1.6kg Deadblow Hammer (makes driving in angled stakes easy)

* Items marked are made to order, please allow up to 10 business days manufacturing lead time.

Corner Pieces and Angled Brackets

Corner pieces are a 610mm length of edging with a bend in the centre, creating a perfect 90-degree corner piece, that attaches to the edging with the provided connectors. Available for 185mm profiles and above. Please select internal (IN), which has the rolled lip on the inside of the bend or external (OUT), which has the safety lip on the outside of the bend. Galvanised and ZAM® corners are made to order and manufacturing lead times apply*.

Where stakes cannot be used to support FormBoss® products, such as roof top gardens and decking areas L-shaped angled brackets should be used. As with the stakes, the brackets slip under the rolled top lip and are secured to the edging using either self-taping screws or rivets. To secure the angled brackets to the ground, Dynabolts™ are the preferred option, if this is not practical a strong adhesive can be used as a substitute.

L-shaped angled brackets elevate edging slightly to allow for drainage. Brackets should be at least 5mm higher than the edging profile to provide sufficient drainage.

Special Production and Custom Work

All special production and custom work must be requested via email: info@greenlines.com.au.

Please include a sketch and ensure that all relevant information is included such as: Material finish, profile height, shape, degree of angle for bends or radius for circular items and length.

All special production work has a manufacturing lead time of up to 10 business days, while we endeavour to complete orders ahead of schedule, at peak periods this is not always possible.

Custom Rolling and Bending ~ p/s specify lip inside or outside		
	Custom Rolling	Bending
<i>Profile Height</i>	<i>Item code</i>	<i>Item code</i>
75-185mm	ROLL75-185	BEND75-185
230mm	ROLL230	BEND230
290mm	ROLL290	BEND290
390mm	ROLL390	BEND390
580mm	ROLL580	BEND580



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For further technical advice visit www.formboss.com.au or call 13 11 37

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